



# Greener Pastures

*The Hills of Troy is a master planned community located east of the Twin Cities in Wisconsin. The 270-acre development features over 70 acres dedicated to conservation, as well as abundant scenic nature trails and recreational areas.*

Nestled in the rolling hills of western Wisconsin's dairy country overlooking the St. Croix River is a residential development that artfully leverages its environmental gifts. The Hills of Troy feature homes on oversized sites surrounded by more than 70 acres of preserved open and wooded space.

Seeking ways to complement the natural exterior environment inside the completed homes, one of the builders, Dreamstructure, turned to Contact Industries' dealer, Complete Millwork, to provide environmentally responsible hardwood cherry veneer-wrapped mouldings and millwork. As a result, not only did the builder save nearly 30% off the installed cost compared to solid cherry hardwoods, they did so while saving precious resources, illustrating once again that products high in conscience don't have to come high in price.



Hills of Troy  
Hudson, WI



# PROJECT PROFILE

**PROJECT: Hills of Troy**

Client: Dreamstructure  
 Details: 5,000 lineal feet of cherry veneer-wrapped mouldings, including crown, base, window and door trim; cove ceiling and stair parts throughout the house.

**PRODUCT: Cherry-wrapped moulding and millwork**

Construction: Solid hardwood veneer over wood substrate  
 Adhesive: Type 1 Hot Melt  
 Test procedures: Boil test  
 End use: Residential finish work  
 Core: Finger-jointed pine substrate  
 Face veneer: Cherry



**Contact Industries' Natural Wood-wrapped Products**

Contact Industries offers a wide range of profile-wrapped products, including mouldings, window and door components, and custom building components. Many of these products are custom-designed to meet the specific requirements or requests of that customer. Standard specifications for these products are:

- Substrate:** Virtually any material, including finger-jointed pine, LVL, MDF, extruded aluminum, or PVC. Substrates are extruded or edge-glued and profiled prior to wrapping. A variety of treatment options are available for wood substrates.
- Veneer:** Any wood species, including oak, cherry, maple, fir, alder, and a wide variety of exotics. Veneers are fleece-backed; standard thickness is .024".
- Finishing:** Wood veneers can be pre-finished with stain and/or top coat and an environmentally friendly UV cure.
- Size:** Up to 10" wide and 16' lengths (18-footers on request)

Some standard moulding profiles are sold through distribution. Call for details.



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